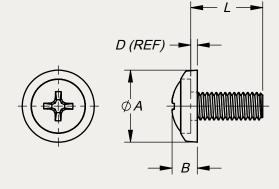


TYPICAL APPLICATION: SECURING PANELS AND RACK MOUNTED EQUIPMENT

DIMENSIONS ARE IN mm



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PART NO. EXAMPLE: MPS 4M 13 ZR S27GY = METRIC PAN-L-SCREW, M4 X 0,7 THREADS X 13mm LG, STEEL, RoHS ZINC, PHILLIPS DRIVE, SEMI-GLOSS GRAY PER FED-STD-595 NO. 26314

HEAD TYPE	THREAD			L 1			LENGTH			MATERIAL	COLOR	DIM DATA ±0,50		
	CODE	NOMINAL DIAMETER	PITCH	TOL. ±0,3		TOL. ±0,4		TOL. ±0,5		IVIATERIAL	CODE	Α	В	D
				8	10	13	16	20	25					
MPS	25M	2,5	0,45	8	10	13	16			ZR STEEL PHILLIPS DRIVE	SEE STOCK COLOR LIST Doc No. SCL870115	7,0	2,96	0,86
	3M	3,0	0,5	8	10	13	16					8,0	3,34	0,94
	35M	3,5	0,6	8	10	13	16	20				9,5	3,62	1,02
	4M	4,0	0,7	8	10	13	16	20	25			11,0	4,19	1,09
	5M	5,0	0,8			13	16	20	25			13,0	4,86	1,16
	6M	6,0	1,0			13	16	20	25			15,8	6,05	1,45

FEATURES:

- 1. The one piece screw and captive washer simplifies handling, installation and removal of attachment hardware.
- Attachment hardware, color-matched with the mounting surface eliminates distraction from the information display by blending with the background.
- Screw heads are formed by cold forging which increases the basic tensile strength of the material. The resultant high tensile strength thus eliminates burring and yield of the substrate under the coating material.
- 4. The thermosetting coating material used in combination with the relatively hard screw heads is resistant to abrasion and screwdriver damage. This feature virtually eliminates the need for touch-up painting after assembly.
- The nylon washer provides a resilient cushion to protect the finished surface of panels and equipment.
- A self-locking feature to prevent vibration from loosening the screw is achieved by the compression effect of the nylon washer between the screw head and the panel.
- A seal for moisture, low pressure gases and vapors can be affected between the screw head and the panel surface by the compression of the nylon washer.

NOTES:

 The screws listed in this series reflect high quality with emphasis on the forming of the Phillips recess to meet design specification.

- Care should be exercised to assure that the screwdriver tools meet the same quality and design specification in order to eliminate mismating and subsequent damage to the drive recess and coating material.
- The thread diameters and lengths listed in the table are industry standard sizes. Inventory levels of these sizes may vary at any one time due to customer demands and lead time necessary for production. Lengths not listed are also available on order.
- 4. For color-coated screw less washer, order head type code "MSP".

SPECIFICATIONS:

- 1. Screws are in accordance with ANSI/ASME Standard No. B18.6.7M.
- Screws are zinc plated per ASTM B633, Class SC1 (min), Type VI-yellow, hexavalent chromium free, RoHS-Compliant.
- 3. Pan-L-Screws are suitable for applications with temperatures up to 250°F.
- 4. Washer color is achieved by molding with pigmented nylon per ASTM
- Screw head coating and washer colors are matched to customer requirements. We recommend selection from FED-STD-595 whenever possible but we are also prepared to match customer-furnished color chips or samples.

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METRIC PAN-L-SCREW

COLORED HEAD, METRIC THREAD, ALLOY STEEL, RoHS-COMPLIANT ZINC

REV 06-2014 **2-14**